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#### (12) AUSTRALIAN PATENT ABRIDGMENT

(19) AU

(11) AU-B-83581/82

(54)	FLAVONOID PHOSPHATES OF AMINOGLYCOSIDE	ANTIBIOTICS	
(71)	MERCK PATENT GESELLSCHAFT MIT BESCHRANKTER HAFTUNG		
(21)	83581/82 554041	(22) 11.5.82	
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(43)	18.11.82	(44) 7.8.86	
(51) <sup>3</sup>	CO7H 17/06 A61K 31/70 CO7H 15/2		
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(74)	CA .		
(57)	Claim		
3.	Gentamycin hesperidin-phosphate.		
4.a)	Neomycin hesperidin-phosphate.		
ь)	Paromomycin hesperidin-phosphate.		
c)	Sisomycin hesperidin-phosphate.		
d)	Amikacin hesperidin-phosphate.		
e)	Tobramycin hesperidin-phosphate.		
e)	Tobramycin hesperidin-phosphate.		

Streptomycin hesperidin-phosphate.

"5,115/75/2

g)

### PATENT APPLICATION FORM (CONVENTION AND NON-CONVENTION)

APPLICATION ACCEPTED AND AMENDMENTSOMMONWEALTH OF AUSTRALIA

Regulation 9

ALLOWED 18 June 1986:

Patents Act 1952

#### APPLICATION FOR A STANDARD PATENT OR A STANDARD PATENT OF ADDITION

554041

\*\*\*\* MERCK PATENT GESELLSCHAFT MIT BESCHRANKTER HAFTUNG.... ..... of (b) D-6100 Darmstadt, Germany

hereby apply for the grant of a (c) Standard Petent for an invention entitled (d) "SPARINGLY SOLUBLE SPANIAL ALGORISMS X or an invention entitled (d) "SPARINGLY SOLUBLE SALTS OF AMINOGLYCOSIDE ANTIBIOTICS"

which is described in the accompanying (c) provisional specification.

(e) For a Convention application — details of basic application(s) —

NUMBER	COUNTRY	DATE OF APPLICATION
P 31 18 856.7	GERMANY	13th May, 1981
P 32 06 725.9	GERMANY	25th February, 1983

(f) For Patents of Addition (Section 72):

ethat the term of the Patent of Addition be the same as that for the main invention or so much of the

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Street, Sydney, New South Wales, Australia 2000. 

MERCK PATENT GESELLSCHAFT 10000 MIT BESCHRANKTER HAFTUNG By their Patent Attorneys, 11 MZ / 1 Svin

Commissioner of Patents

ARTHUR S. CAVE & CO.

PATENT AND TRADE MARK ATTORNEYS

SIELY F.I.P.A.A.

### PATENT DECLARATION FORM (CONVENTION) COMMONWEALTH OF AUSTRALIA

Patents Act 1952

Regulation 12 (2)

# DECLARATION IN SUPPORT OF A CONVENTION APPLICATION FOR A PATENT

To be signed by the applicant(s) or in the case of a body corporate to be signed by a person authorised by the body corporate.

	In support of the Convention application made for a patent for an invention entitled		
(a) Insert title	SPARINGLY SOLUBLE SALTS OF AMINOGLYCOSIDE ANTIBIOTICS		
of invention.			
(b) insure full nume(s) of declarant(s).	l/we(b) (1)Brigitte NAUMANN (2) Jurgen JEUMANN		
(c) frourt actives(ed) of declarant(s).	of (c) (1)250 Frankfurter Strasse, D-6100 Darmstadt, Germany		
	do solemnly and sincerely declare as follows: —		
	1 I-m/We are the applicant(s) for the patent -		
٠	(OR. IN THE CASE OF AN APPLICATION BY A BODY CORPORATE.) MERCK PATENT GESELLSCHAFT MIT		
ВЕ	1. I am/We are authorised by		
:	2. The basic application(s) as defined by Section 141 of the Act was/were made in the following country or countries on the following date(s) namely:-		
(d) heert	in (d) Germany (P 31 18 856.7) on (e) 13th May, 1981		
country in which basic application(s) was/were fried.	by(f) Merck Patent GmbH in (d) Germany (P 32 06 725.9) on (c) 25th February, 1982		
tel insert date of basic application(s).	(d) on (e)		
(f) beent full names of besic applicants).	by (f)		
	3. I am/We are the actual inventor(s) of the invention referred to in the basic application:  (OR, WHERE A PERSON OTHER THAN THE INVENTOR IS THE APPLICANT)		
-	(OR. WHERE A PERSON OTHER THAN THE DINGELDEIN, Dr. Richard 3. (g) Dr. Helmut Wahlig, Dr. Elvira Dingeldein, Dr. Richard		
(g) tower full nume(s) of	Winshlockner Dr Dieter Orth and Dr. Werner Rogalski		
ecoust inventor(s) (h) hour address(es) of actual inventor(s)	of (h) all of 250 Frankfurier Strasse, D-5100. Balmstatt, Germany, all citizens of the Federal Republic of Germany		
	is/are the actual inventor(s) of the invention and the facts upon which the applicant(s) is/are entitled to make the application are as follows:		
	The applicant is the assignee of the invention		
(i) Set out how: applicant(s) derive(s) title from actual inventor(s)	from the actual inventors		
i.e., assigned of the invention from the accust inventor(s). Amestation or	4. The basic application(s) reterred to an paragraph of the invention the subject of the application.  application(s) made in a Convention country in respect of the invention the subject of the application.		
legalization mut required.	Declared at Darmstadt this 22nd day of January, 1986.  Merck Patent Gesellschaft		
To:	mit beschränkter Haftung		
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ASC-4	principal officers		

#### COMMONWEALTH OF AUSTRALIA

Form 10 Regulation

PATENTS ACT, 1952

#### COMPLETE SPECIFICATION

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Name of Applicant:

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ARTHUR S. CAVE & CO., Patent and Trade Mark

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South Wales, Australia, 2000.

Complete Specification for the invention entitled: "SPARINGLY SOLUBLE

SALTS OF AMINOGLYCOSIDE ANTIBIOTICS"

The following statement is a full description of this invention, including the best method of performing it known to mear us:-

Sparingly soluble salts of aminoglycoside antibiotics

The invention relates to new sparingly soluble salts of aminoglycoside antibiotics.

Aminoglycoside antibiotics such as gentamycin or 5 tobramycin are usually employed in the form of their sulfates, which are readily soluble in water. The antibiotics are rapidly released from these salts and distribute themselves around the body. In some cases, this property is a disadvantage, in particular if an infection 10 which is limited locally is to be combated, for example In these cases, more sparingly an infected bone. soluble salts, from which the antibiotic is released more slowly and which therefore can display a certain depot action, are desirable.

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Some sparingly soluble salts of aminoglycoside Thus, for example, U.S. Patent antibiotics are known. Specification 3,091,572 mentions various sparingly soluble salts of gentamycin (for example salts with fatty acids which contain 8 or more C atoms, such as lauric acid, 20 stearic acid, palmitic acid or oleic acid, aralkanoic acids, such as phenylbutyric acid, arylcarboxylic acids, such as naphthalene-1-carboxylic acid, and sulfuric and sulfonic acids, such as laurylsulfuric acid and dodecylbenzenesulfonic acid).

It has been found that these salts display certain Thus, they have a waxy, disadvantages when used. clearly hydrophobic nature which impedes their galenical processing.

The invention was based on the object of discover-

ing new salts of antibiotics which are sparingly soluble and which do not have the adverse properties of the known antibiotic salts or display them to only a minor degree. This object was achieved by providing the new salts.

It has been found that a slower release of the antibiotics can be achieved if the sparingly soluble flavonoid phosphates, in particular the hesperidin-phosphates, of the aminoglycoside antibiotics are used instead of the sulfates mentioned or other readily soluble salts.

The invention accordingly relates to the flavonoid phosphates, in particular the hesperidin-phosphates, of aminoglycoside antibiotics.

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Suitable anionic components of the salts according to the invention are phosphoric acid half-esters of

15 hydroxyflavonoids, for example of hydroxy-flavanes,

-flavenes, -flavanones, -flavones or -flavylium salts.

The flavanone and flavone derivatives are preferred.

example 1, 2, 3, 4, 5, 6 or 7, preferably 1, 2, 3 or 4,

20 hydroxyl groups, which are preferably of a phenolic

nature, but can also be of the alcoholic type. They

are as a rule in the 3-, 5-, 6-, 7-, 3'- and/or 4'
position of the flavane system, but can also be in the 4-,

8-, 2'-, 5'- or 6'-position. The 3'- and 5-positions

. The hydroxyflavonoids can contain one or more, for

25 are preferred. One or more of the hydroxyl groups can be esterified with phosphoric acid. Thus, for example, the 3'- and 5-monophosphates and the 3',5 -diphosphate of hesperidin can be used as salt-forming components.

In the following text, the expression "hesperidin-phosphoric

acid" relates to the 3',5-diphosphate and the expression "hesperidin-phosphates" relates to the salts derived therefrom.

In addition to the phosphorylated and free OH

5 groups, the flavonoid phosphoric acids can also carry
other substituents, for example etherified OH groups, such
as alkoxy groups with, preferably, 1 - 4 C atoms, above
all methoxy groups (as a rule not more than three, preferably one, and preferably in the 4'-position, but also in

- 10 the 3-, 3'-, 5-, 6- and/or 7-position), and, in particular, glycosidated OH groups. These can be glycosidated with mono-, ui-, tri- or tetra-saccharides. Preferred glycoside components are monosaccharides such as D-glucose, and also D-galactose, D-glucuronic acid, D-galacturonic
- disaccharides such as rhamnosylglucoses, particularly preferably rutinose and neohesperidose, and also, for example, rungiose, robinobiose, sophorose, gentiobiose, apiobiose, vicianose, sambubiose, primverose or latyrose.
- 20 Glycosidated OH groups are preferably in the 7- and/or 3position; at most 2, and preferably one, glycosidated OH
  groups are as a rule present in the molecule of the
  flavonoid phosphoric acid. Examples of other possible
  substituents (as a rule not more than 3, preferably only
- 25 one) are alkyl with, for example, 1 4 C atoms, preferably methyl, halogen, preferably F or Cl, and hydroxy-alkoxy with, for example, 1 4 C atoms, preferably 2-hydroxyethoxy.

examples of specific flavonoid phosphates are

phosphoric acid half-esters of hydroxyflavanes, such as 6-hydroxy-4'-methoxyflavane, 6-hydroxy-3,4'-dimethoxyflavane, 6-hydroxy-4'-methoxy-3-methylflavane, catechol ((+)-3,3',4',5,7-pentahydroxyflavane) and leucocianidol (3,3',4,4',5,7-hexahydroxyflavane) and glycosides thereof, such as 2,3,3',4,4',5,7-heptahydroxyflavane glucoside; hydroxyflavanones, such as liquiritigenin (4',7-dihydroxyflavanone), pinocembrin (dihydrochrysin, 5,7-dihydroxyflavanone), naringchin (4',5,7-trihydroxyflavanone), eriodictyol (3',4',5,7-tetrahydroxyflavanone), dihydroquercetin (taxifolin, 3,3'.4',5,7-pentahydroxyflavanone), 6-hydroxy-4'-methoxyflavanone, sacuranetin (4',5-dihydroxy-7-methoxy-flavanone), isosacuranetin (5,7-dihydroxy-4'methoxy-flavancne), hesperetin (3',5,7-trihydroxy-4'methoxyflavanone) and silibinin (2-Itrans-2-(4-hydroxy-3methoxyphenyl)-3-hydroxymethyl-1,4-benzodioxan-6-yl]-3,5,7-trihydroxychroman-4-one) and glycosides thereof, such as pinocembrin 7-rutinoside, sarothanoside (pinocembrin 7-neohesperidoside), salipurposide (naringenin 5glucoside), prunin (naringenin 7-glucoside), narirutin (naringenin 7-rutinoside), naringin (naringenin 7-neohesperidoside), eriodictin (eriodictyol 7-rhamnoside), eriocitrin (eriodictyol 7-rutinoside), eriodictyol 7-neohesperidoside, didymin (isosacuranetin 7-rutinoside), poncirin (isosacuranetin 7-neohesperidoside), persicoside (hesperitin glucoside), hesperidin (hesperetin 7-rutinoside), and neohesperidin (hesperetin 7-neohesperidoside); hydroxyflavones, such as chrysin (5,7-dihydroxyflavone),

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primetin (5,8-dihydroxyflavone), galangin (3,5,7-tri-

hydroxyflavone), baicalein (5,6,7-trihydroxyflavone), apigenin (4',5,7-trihydroxyflavone), datiscetin (2',3,5,7tetrahydroxyflavone), lotoflavin (2',4',5,7-tetrahydroxyflavone), caempferol (3,4',5,7-tetrahydroxyflavone), fisetin 5 (3.3'.4'.7-tetrahydroxyflavone), luteolin (3',4',5,7tetrahydroxyflavone), scutellarein (4',5,6,7-tetrahydroxyflavone), morin (2',4,4',5,7-pentahydroxyflavone), robinetin (3,3',4',5',7-pentahydroxyflavone), quercetin (3.3'.4'.5.7-pentahydroxyflavone), tectochrysin (5-10 hydroxy-7-methoxyflavone), genkwanin (4',5-dihydroxy-7methoxyflavone), acacetin (5,7-dihydroxy-4'-methoxyflavone), diosmetin (3',5,7-trihydroxy-4'-methoxyflavone), chrysoeriol (4',5,7-trihydroxy-3'-methoxyflavone), rhamnetin (3,3',4',5-tetrahydroxy-7-methoxyflavone), isorhamnetin 15 (3,4',5,7-tetrahydroxy-3'-methoxyflavone), chloroflavonin (3'-chloro-2',5-dihydroxy-3,7,8-trimethoxyflavone) and eupatorin (3',5-dihydroxy-4',6,7-trimethoxyflavone) and glycosides thereof, such as chrysin 7-rutinoside, chrysin 7-neohesperidoside, apiin (apigenin 7-apiosylglucoside), 20 rhoifolin (apigenin 7-neohesperidoside), isorhoifolin (apigenin 7-rutinoside), nicotiflorin (caempferol 3rutinoside), lespedin (caempferol 3,7-dirhamnoside), robinin (caempferol 3-robinoside 7-rhamnoside), scolymoside (lonicerin, luteolin 7-rutinoside), veronicastroside 25 (luteolin 7-neohesperidoside), quercitrin (quercetin 3rhamnoside), isoquercitrin (quercetin 3-glucoside), hypero-

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side (quercetin 3-galactoside), rutoside (rutin, quercetin 3-rutinoside), 6-hydroxymethylrutoside, monoxerutin [7-(2-hydroxyethyl)-rutoside], ethoxazorutoside [4'-0-(2-morpho-

- 5 :

linoethyl)-rutoside], troxerutin [3',4',7-tris-(2-hydroxy-ethyl)-rutoside], acaciin (linarin, acacetin 7-rutinoside), fortunellin (acacetin 7-neohesperidoside), diosmin (diosmetin 7-rutinoside), neodiosmin (diosmetin 7-neohesperidoside) and narcissin (isorhamnetin 3-rutinoside); hydroxy-flavylium salts, such as cyanidin and glycosides thereof, such as keracyanin (cyanidin 3-rutinoside).

Possible aminoglycoside antibiotics are, in particular, those which contain a deoxystreptamine unit. 10 Specific examples which are particularly preferred are amikacin, dibekacin, gentamycin, the neomycins, paromomycin, sagamycin, sisomicin, streptomycin and tobramycin, and further preferred examples are allomycin, amicetin, apramycin, bekanamycin, betamicin, butirosin, destomycin, the 15 everninomycins, the ezomycins, flambamycin, fortimycin A and B, framycetin, hikizimycin, homomycin, hybrimycin, hygromycin, the kanamycins, kasugamycin, lividomycin, minosaminomycin, the myomycins, netilmicin, parvulomycin, puromycin A. ribostamycin, rimocidin, ristomycin, ristosamine, the seldomycins, sorbistin, spectinomycin, strepto-20 thricin, tunicamycin and verdamycin and epimers and derivatives thereof which are basic.

Since some of these antibiotics, for example gentamycin, are known not to be single substances but mixtures (gentamycin is, for example, a mixture of the compounds gentamycin C 1, gentamycin C 2 and gentamycin C 1a), the flavonoid phosphates in some cases are also not single substances but mixtures. Moreover, since many of the antibiotics mentloned, for example all the gentamycins,

contain several basic nitrogen atoms, and since, on the other hand, flavonoid phosphoric acids such as hesperidinphosphoric acid are polybasic acids, it is furthermore possible for acid, neutral and/or basic salts to be All these possible salts and their mixtures with one another are included in the definition "flavonoid phosphates of aminoglycoside antibiotics".

The neutral salts and mixtures containing these are preferred; in the case of the gentamycin hesperidin-10 phosphates, for example, the salt (mixture) of 2 mols of gentamycin and 5 mols of hesperidin-phosphoric acid is ("Neutral" in this context particularly preferred. means that there is one basic amino group per phosphoric acid radical).

The invention also relates to a process for the preparation of flavonoid phosphates of aminoglycoside antibiotics, characterised in that a water-soluble salt of an aminoglycoside antibictic is reacted with a flavonoid phosphate or one of its water-soluble salts.

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The preparation is carried out in a manner which is known per se, for example by bringing together an aqueous solution of the water-soluble salt of the antibiotic (for example gentamycin sulfate) and an aqueous solution of the flavoncid phosphate or one of its water-25 soluble salts (for example the disodium salt), preferably whilst stirring and at room temperature. An organic solvent, for example an alcohol, such as ethanol, may also The flavonoid be added to improve the solubility. phosphates formed are sparingly soluble in water and can

be obtained by filtering, washing with water, and drying.

The invention furthermore relates to the use of the flavoroid phosphates mentioned for the preparation of pharmaceutical formulations, in particular by a non-chemical route. For this, they can be brought into a suitable dosage form together with at least one solid, liquid or semi-liquid excipient or auxiliary, if appropriate in combination with one or more other active compound(s).

The invention furthermore relates to agents, in particular pharmaceutical formulations, containing at least one flavonoid phosphate of an aminoglycoside antibiotic.

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These formulations can be used as medicaments in 15 human or veterinary medicine. Possible excipients are organic or inorganic substances which are suitable for enteral (for example oral) or parenteral administration or topical application and which do not react with the new compounds, for example water, vegetable oils, benzyl alco-20 hols, polyethylene glycols, glycerol triacetate, gelatin, carbohydrates, such as lactose or starch, magnesium Tablets, dragees. stearate, talc or petroleum jelly. capsules, syrups, elixirs or drops are used, in particular, for cral administration, suppositories are used for 25 rectal administration, solutions, suspensions, emulsions or implants are used for parenteral administration, and ointments, creams or powders are used for topical applica-Implants, f.e. based on silicone rubber, tricalcium tion. phosphate or collagen, which are suitable, for example, for the treatment of infected bone, are of particular import-30

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ance. The new compounds can also be lyophilised and the resulting lyophilisates can be used, for example, for the preparation of injection products. The formulations mentioned can be sterilised and/or can contain auxiliaries,

5 such as lubricants, preservatives, stabilisers and/or wetting agents, emulsifiers, salts for influencing the osmotic pressure, buffer substances, colorants, flavour substances and/or aroma substances. If desired, they can also contain one or more other active compounds, for example readily soluble salts of the same or different antibiotics, in order to achieve a systemic action in addition to the depot effect caused by the flavonoid phosphates.

The invention particularly relates to a new fibrin/antibiotic gel which contains at least one flavonoid phosphate of an aminoglycoside antibiotic.

Fibrin/antibiotic gels which contain tobramycin, gentamycin and/or one of their physiologically acceptable salts as the antibiotic are known from International In that application, Patent Application WO 81/00516. 20 only the sulfates are mentioned specifically as physiologically acceptable salts of the two antibiotics. ` However, these known fibrin/antibiotic gels which contain tobramycin sulfate or gentamycin sulfate have the disadvantage when used in practice, for example in the treatment 25 of infected bone, that the antibiotics are released from The antibiotics distribute themthem too rapidly. selves about the body and are partly excreted; they can then no longer be effective to the desired extent at the actual infection site. The new fibrin/antibiotic gel

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does not have these adverse properties of the known gels, or has them only to a minor degree.

The gentamycin salts can be used in the form in which they are obtained or in finely divided, for example, micronised, form for the preparation of the fibrin/antibiotic gels.

The fibrin/antibiotic gels can be prepared in a manner which is known per se, preferably by mixing a fibrinogen solution, a thrombin solution and the new 10 flavonoid phosphate of an aminoglycoside antibiotic. The thrombin solu-The fibrin is thereby precipitated. tion preferably additionally contains aprotinin and/or is enriched with calcium ions, for example in the form of Apart from the flavonoid phosphates, all the 15 constituents of the gel are advantageously used in the form of conventional commercially available products. It is possible to form the gel first at the chosen location, for example directly in the bone cavity, by addition of the thrombin solution to the fibrinogen solution, the salt of 20 the antibiotic being added beforehand either to the thrombin solution or to the fibrinogen solution. However, the gel is preferably prepared by mixing the constitu-In both cases, the coagulation ents outside the body. operation of the fibrin can be controlled with respect to 25 time by changing the concentration of the thrombin.

The fibrinogen can be used, for example, in the form of human fibrinogen as a commercially available cryoprecipitate which contains about 90 mg/ml of protein which can be precipitated with thrombin, or in the form of a

lyophilisate, for example obtained from human blood from pooled donor plasma. The fibrin/antibiotic gel preferably contains about 2 to about 10, preferably about 3 to 6, per cent by weight of fibrin.

The thrombin solution is preferably prepared by dissolving thrombin (for example in the form of a powder) in an aqueous calcium chloride solution. This can contain, for example, 1,000 to 10,000 KIU (kallikrein inactivator units), preferably about 3,000 KIU, of aprotinin per ml. The concentration of calcium chloride is preferably about 20 to 60, in particular about 40, mmols/l. The concentration of the thrombin is preferably between about 10 and about 500 NIH units per ml. About the same volumes of fibrinogen solution and thrombin solution are preferably used for preparing the gel.

The salt of the antibiotic is advantageously used in an amount based on the body weight, and the maximum daily dose should be taken into consideration. The concentration of the antibictic in the fibrin/antibiotic gel is preferably between about 0.5 and about 10, in particular between 1 and 5, per cent by weight, relative to the base of the aminoglycoside antibictic.

The coagulation time of the gel depends on the thrombin concentration. The plastic formability of the resulting coagulant can be maintained for a period of ½ to 1 minute if a thrombin concentration of about 150 NIH units per ml is used. The flow properties of the gel are maintained for a considerably longer period (for example up to 3 minutes) by a lower thrombin concentration

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(10 - 15 NIH units/ml). The coagulation of the fibrin is thereby slowed down, and the tensile strength of the polymer is rather increased.

As well as the salts which can be used according

to the invention, the gels can additionally also contain
other physiologically acceptable gentamycin salts, for
example the sulfate or gentamycin base, as well as other
antibiotics, such as tobramycin, neomycin, streptomycin,
penicillins, bacitracin, clindamycin and/or physiologically
acceptable salts thereof. The gels can also contain
other active compounds.

In cases of primary spongiosa graft, the fibrin/
antibiotic gel not only controls infection but also
improves the osteogenetic potency of the biological
implant.

Bone which is in danger of infection, for example following open fractures, can, of course, also be treated with the fibrin/antibiotic gel to prevent infection.

In this case, a particularly high local level of active compound is achieved by the special gentamycin salts.

The delayed release of the antibiotic from the fibrin/antibictic gels according to the invention in comparison with the release from gels obtained with gentamycin sulfate can be demonstrated in a manner which is known per se, the gentamycin released preferably being determined microbiologically. This determination can be effected in vitro, for example by elution in aqueous buffer solution or animal or human serum. The rate of excretion in the urine or the change of the concentration in the

serum or in tissues with respect to time can also be determined in the same way following implantation of the gel in vivo or following a bone operation. In vivo experiments can be carried out on any desired experimental animals, for example rats, rabbits or dogs, or on humans.

The invention also relates to the use of the flavonoid phosphates mentioned in combating illnesses, in particular bacterial infections, and to their use in the therapeutic treatment of the human or animal body.

The substances according to the invention are preferably administered for these purposes in dosages of between about 5 and 1,000 mg, in particular between 10 and 500 mg, per dosage unit (relative to the antibiotic active compound). The particular dose for each particular particular particular dose for each particular particular particular dose.

tors, for example on the effectiveness of the particular compound employed, and the age, weight, general state of health and sex, on the diet, on the time and route of administration, and on the excretion rate, medicament combination and severity of the particular illness to which the therapy applies. Local administration is preferred.

In the examples which follow, the temperatures are given in  ${}^{\circ}\text{C}$ .

#### Example 1

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A solution of 20.4 g (25 mmols) of disodium hesperidin-5,3'-diphosphate in 600 ml of water is added to a solution of 7.07 g (10 mmols) of gentamycin sulfate in 200 ml of water at 20°, whilst stirring.

Stirring is continued for one hour, the resulting

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gentamycin hesperidin-phosphate (gentamycin . 2.5 hesperidin-phosphate) is filtered off with suction, rinsed with water and dried over KOH. M.p. 227 - 229° (decomposition); IR spectrum (in KBr): 3410, 2950, 1637, 1572.

5 1510 and 1440 cm<sup>-1</sup>.

Examples 2 to 8

The following compounds are obtained from the calculated amounts of the sulfates of the corresponding antibiotics and disodium hesperidin-5,3'-diphosphate

10 analogously to Example 1:

- Neomycin hesperidin-phosphate (= neomycin . 3 hesperidin-phosphate), m.p. 225 230° (decomposition).
- 3. Paromomycin hesperidin-phosphate (= paromomycin . 2.5 hesperidin-phosphate), m.p. 219 222° (decomposition).
- 15 4. Sisomycin hesperidin-phosphate (= sisomycin . 2.5 hesperidin-phosphate), m.p. 220 221° (decomposition).
  - 5. Amikacin hesperidin-phosphate (= amikacin . 2 hesperidin-phosphate), m.p. 226 229° (decomposition).
  - 6. Tobramycin hesperidin-phosphate (= tobramycin . 2.5
- 20 hesperidin-phosphate), m.p. 228° (decomposition).
  - 7. Dibekacin hesperidin-phosphate (= dibekacin . 2.5 hesperidin-phosphate), m.p. 230° (decomposition).
  - 8. Streptomycin hesperidin-phosphate (= streptomycin . 3 hesperidin-phosphate), m.p. 212 213° (decomposition).
- 25 Example 9

A solution of 7.07 g of gentamycin sulfate in 200 ml of water is added to a solution of 17.5 g (50 mmols) of 6-hydroxy-4'-methoxy-flavanone-6-phosphoric acid ester in 150 ml of ethanol and 1,600 ml of water at 20°, whilst

stirring. Stirring is continued for one hour and the resulting gentamycin salt of 6-hydroxy-4'-methoxy-flavan-one-6-phosphoric acid ester is filtered off with suction, rinsed with water and dried over KOH. M.p. 210 - 215° 5 (sintering at 190°).

The examples which follow relate to pharmaceutical formulations which contain hesperidin-phosphates of aminoglycoside antibiotics:

Example A: Capsules

10 kg of neomycin hesperidin-phosphate are introduced into hard gelatin capsules in the usual way, so that each capsule contains active compound corresponding to 165 mg of neomycin base.

Example B: Ampoules

1 kg of gentamycin hesperidin-phosphate is finely micronised and suspended in 30 l of sesame oil and the suspension is introduced into ampoules, which are sealed under sterile conditions. Each ampoule contains active compound corresponding to 10 (40, 80, 120) mg of gentamycin base.

Example C: Implants

1.54 g of micronised gentamycin hesperidinphosphate (corresponding to 0.2 g of gentamycin) are mixed
with 8.5 g of silicone rubber monomer (Medical Grade
25 Silastic 382, Dow Corning), 2 drops of polymerisation
catalyst are added, the components are mixed again and the
mixture is shaped into circular discs 20 mm in diameter
and 1 mm thick. Each disc contains 6 mg of gentamycin
base.

Example D:

Fibrin/antibiotic gel

4 NIH units of thrombin (commercial product) are dissolved in 1 ml of aprotinin/calcium chloride solution 5 (commercial product; 3,000 KIU/ml of aprotinin in 40 mmols/l of CaCl,), the solution is warmed to 37°, an amount of gentamycin hesperidin-phosphate corresponding to 20 mg of gentamycin base is added and the mixture is mixed with the same amount of "fibrin adhesive" (commer-10 cial product; prepared by low-temperature precipitation from human donor plasma; stored at -18° or below; 1 ml of the solution contains on average 90 mg of protein which can be precipitated with thrombin, total protein content of the solution about 10 per cent by weight; thawed for about 20 - 30 minutes before the planned use), which has 15 The mixture is allowed to been prewarmed to 37°. solidify in stainless steel cylinders (internal diameter 6 mm, height 10 mm) (1 ml for 3 cylinders). cylinders formed are then ejected from the moulds.

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The claims defining the invention are as follows:

- Flavonoid phosphates of aminoglycoside antibiotics.
- Hesperidin-phosphates of aminoglycoside antibiotics.
- Gentamycin hesperidin-phosphate.
- 4.a) Neomycin hesperidin-phosphate.
  - b) Paromomycin hesperidin-phosphate.
  - c) Sisomycin hesperidin-phosphate.
  - d) Amikacin hesperidin-phosphate.
  - e) Tobramycin hesperidin-phosphate.
  - Dibekacin hesperidin-phosphate.
  - g) Streptomycin hesperidin-phosphate.
- 5. Process for the preparation of flavonoid phosphates of aminoglycoside antibiotics, characterised in that a water-soluble salt of an aminoglycoside antibiotic is reacted with a flavonoid phosphate or one of its water-soluble salts.
- 6. Process for the preparation of pharmaceutical formulations, characterised in that a flavonoid phosphate of an aminoglycoside antibiotic is brought into a suitable dosage form together with at least one solid, liquid or semi-liquid excipient or auxiliary, if appropriate in combination with one or more other active compound(s).
- 7. Pharmaceutical formulation, characterised in that it contains at least one flavonoid phosphate of an aminoglycoside antibiotic.

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- 8. Fibrin antibiotic gel containing at least one flavonoid phosphate of an aminoglycoside antibiotic.
- A method of combatting illnesses in animals comprising the use of flavonoid phosphates of aminoglycoside antibiotics.
- 10. Flavonoid phosphates of aminoglycoside antibiotics when used in combatting illnesses in animals.
- .ll. Flavonoid phosphates as herein described.

  DATED this 9th day of June, 1986

MERCK PATENT GESELLSCHAFT MIT BESCHRANKTER HAFTUNG

BY Its Patent Attorneys ARTHUR S. CAVE & CO.

